Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wail products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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LAWS AND BUILDING AND SAFETY CODES GOVERNING THE DESIGN AND USE OF GLAZED ENTRANCE, WINDOW, AND CURTAIN WALL PRODUCTS VARY WIDELY. KAWNEER DOES NOT CONTROL THE SELECTION OF PRODUCT CONFIGURATIONS, OPERATING HARDWARE, OR GLAZING MATERIALS, AND ASSUMES NO RESPONSIBILITY THEREFOR.

Metric (SI) conversion figures are included throughout these details for reference. Numbers in parentheses () are millimeters unless otherwise noted.

The following metric (SI) units are found in these details:

m – meter

cm - centimeter

mm - millimeter

s - second

Pa - pascal

MPa - megapascal

Kawneer reserves the right to change configurations without prior notice when deemed necessary for product improvement.



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EC 97911-056

Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

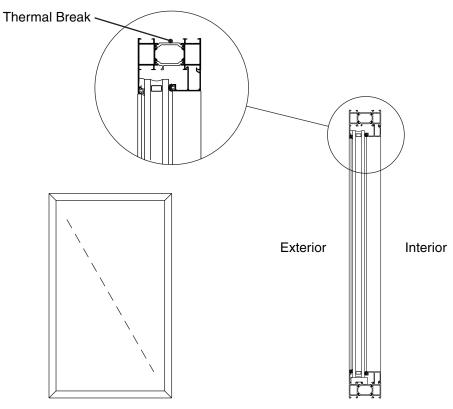
© Kawneer Company, Inc., 2014



EC 97911-056 FIXED WINDOW

Standard Features

- Heavy Commercial Grade Window
- Tested to US and Canadian Standards
- IsoWeb™ Polyamide Thermal Break
- Tubular Profiles
- 45° Mitered Frame Corners
- Unique Mechanically Clipped or Staked Corner Joinery
- Factory Silicone Glazed or Field Dry Glazed
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options
- Two Year Manufacturer's Warranty
- Compatible with Storefront and Curtain Wall Systems



Fixed Window

For specific product applications, Consult your Kawneer representative.



FIXED WINDOW EC 97911-056

							1	
CLASS and GRADE			Heavy Co	ommercial Grade	e FW-HC90 / FW	V-AW90		
OPTIONAL CLASS and GRADE			Heavy Co	Heavy Commercial Grade FW-HC80 / FW-AW80				
TESTING STAN	DARD		AAMA / W	VDMA / CSA 10	1 / I.S.2 / A440-0	05 / A440-08 / A	140-00	
FRAME DEPTH			2-5/8" Ov	erall Frame Dep	oth			
TYPICAL WALL	THICKNESS		.070" Non	ninal Frame				
TYPICAL MAX.	SIZE		60" x 99"					
TYPICAL MIN. S	SIZE		17" x 17"					
TYPICAL CONFIGURATIONS								
INFILL OPTIONS	1" Standard (Other Infill Options Available Upon Request)							
STANDARD HA	RDWARE		Not Applicable					
OPTIONAL HAP	RDWARE		Not Applicable					
OTHER OPTION	IS		Structural Mullions Vertically or Horizontally Stacked					
SINGLE FIXED WINDOW								
PERFORMANCE	Air Infiltration	Water Resistance		Design Load	Thermal Transmittance AAMA 1503	Condensation Resistance AAMA 1503 CAN/CSA-A440	Sound Transmittance	
US Standard	.10 Cfm/ft² @ 6.24 psf	15 PSF		90 PSF	.34 "U" Value	67 CRF (Frame)	38 STC	
Canadian Standard	0.25 (m³/h)/m @ 300 Pa (Fixed)	72	0 Pa (B7)	4320 Pa (C5)	.34 "U" Value	60.9 I (Frame)	38 STC	

Note: Thermal values are based upon 1" Low-E, Argon filled insulating glass. STC value is based upon 1" laminated insulating glass.



3/8" (10)

O.D. W.D.

HEAD

(09) 2-3/8

D.L.0

D.L.O

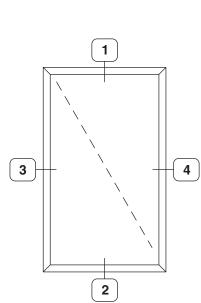
2-5/8" (66)

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

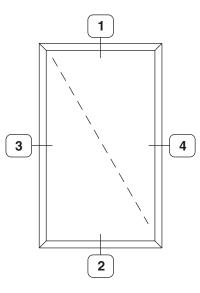
EC 97911-056 **FIXED WINDOW**

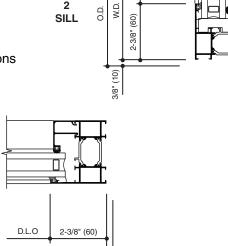
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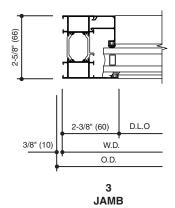
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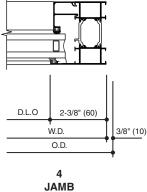


TYPICAL ELEVATION Log onto www.kawneer.com for other configurations









ADME040



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Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

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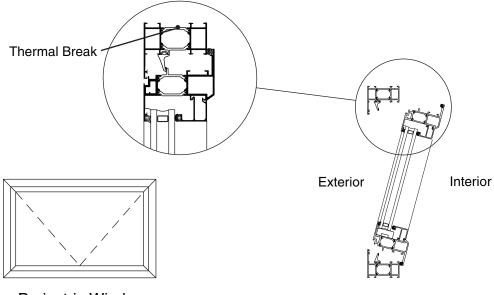
Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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EC 97911-056 PROJECT-IN WINDOW

Standard Features

- Heavy Commercial Grade Window
- Tested to US and Canadian Standards
- IsoWeb™ Polyamide Thermal Break
- Accentuated Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Unique Mechanically Clipped or Staked Corner Joinery
- Factory Silicone Glazed or Field Dry Glazed
- Integral Air Seal
- Adjustable EURO-Groove Mounted Hardware
- Single Handle Multi-Point Locking
- Multiple Locking Handle Styles and Finishes
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options
- Two Year Manufacturer's Warranty
- Compatible with Storefront and Curtain Wall Systems



Project-in Window

For specific product applications, Consult your Kawneer representative.



Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

PROJECT-IN WINDOW	EC 97911-056
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CLASS and GRA	ADE	Heavy Cor	Heavy Commercial Grade AP-HC90 / AP-AW90				
OPTIONAL CLA	SS and GRADE	Heavy Co	Heavy Commercial Grade FW-HC80 / FW-AW80				
TESTING STANI	DARD	AAMA / W	DMA / CSA 101	/ I.S.2 / A440-0	5 / A440-00		
FRAME DEPTH		2-5/8" Ove	erall Frame Dept	th			
TYPICAL WALL	THICKNESS	.070" Nom	ninal Frame / .09	00" Nominal Vent	İ		
TYPICAL MAX.	WINDOW SIZE	60" x 36" (72" x 48" with li	mitations - Cons	ult Kawneer Eng	ineering)	
TYPICAL MIN. W	/INDOW SIZE	17" x 17"					
TYPICAL CONF	IGURATIONS						
INFILL OPTIONS 1" Standard (Other Infill Options Available Upon Request)							
STANDARD HAI	Stainless Steel 4-Bar Hinges Single Handle Multi-Point Locking						
OPTIONAL HAR	RDWARE	Cast White Bronze Cam Handles Access Control Locks Pole and Pole Ring Limit Stop					
OTHER OPTIONS Structural Mullions Vertically or Horizontally Stacked Insect Screens							
		SINGLE P	ROJECT-IN WII	NDOW			
PERFORMANCE	Air Infiltration	Water Resistance	Design Load	Thermal Transmittance AAMA 1503	Condensation Resistance AAMA 1503 CAN/CSA-A440	Sound Transmittance	
US Standard	.10 Cfm/ft² @ 6.24 psf	15 PSF	90 PSF	.43 "U" Value	64 CRF (Frame)	36 STC	
Canadian Standard	0.55 (m³/h)/m @300 Pa (A3)	720 Pa (B7)	3840 Pa (C5)	.43 "U" Value	50.2 I (Frame)	36 STC	

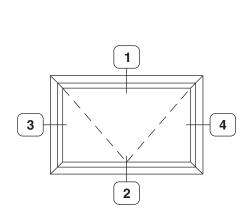
Note: Thermal values are based upon 1" Low E, Argon filled insulating glass. STC value is based upon 1" laminated insulating glass.



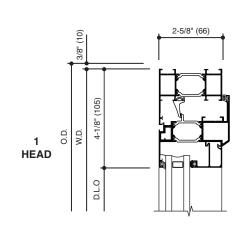
EC 97911-056 PROJECT-IN WINDOW

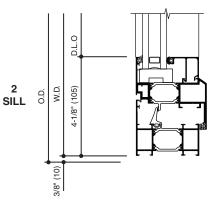
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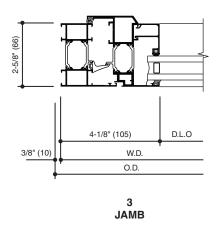
(Nominal Dimensions Shown)

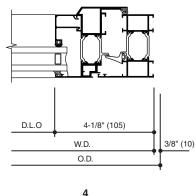


TYPICAL ELEVATION
Log onto www.kawneer.com for other configurations









JAMB

KAWNEER AN ALCOR COMPANY

STAINLESS STEEL 4 BAR HINGES



A standard hinge for ventilators providing approximately 45° to 60° openings depending on size. An optional limit stop is available to restrict hinge travel and limit vent opening.

STANDARD MULTI-POINT LOCKING



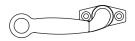
Single handle multi-point locking is standard providing any number of concealed EURO-Groove mounted locking points around the ventilator perimeter. Stylish handles are available in black, white and silver painted finishes as well as chrome, satin and polished brass.

CAM HANDLE



Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

CAM HANDLE WITH POLE RING



Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach.

These handles are operated with a sash pole.

POLE RING



Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE



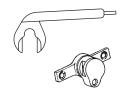
A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip.

HANGER FOR SASH POLE



Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.

ACCESS CONTROL LOCK



In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations.

Lock is operated with a manganese bronze removable handle.



Laws and building and safety codes governing the entrance, window, and curtain wall products vary ware the selection of product configurations, operating the and assumes no responsibility therefor.

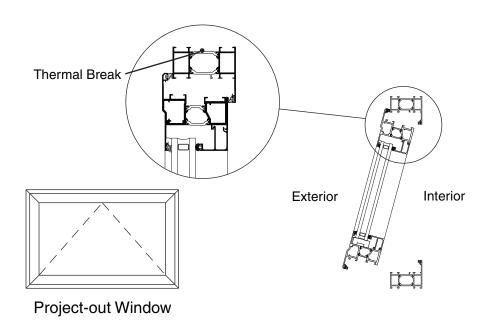
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Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

PROJECT-OUT WINDOW

Standard Features

- Heavy Commercial Grade Window
- Tested to US and Canadian Standards
- IsoWeb™ Polyamide Thermal Break
- Accentuated Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Unique Mechanically Clipped or Staked Corner Joinery
- Factory Silicone Glazed or Field Dry Glazed
- Adjustable EURO-Groove Mounted Hardware
- Single Handle Multi-Point Locking
- Multiple Locking Handle Styles and Finishes
- · Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options
- Two Year Manufacturer's Warranty
- Compatible with Storefront and Curtain Wall Systems



For specific product applications, Consult your Kawneer representative.



PROJECT-OUT WINDOW EC 97911-056

CLASS and GRA	ADE	Heavy Col	Heavy Commercial Grade AC-HC90 / AP-AW90				
OPTIONAL CLA	SS and GRADE	Heavy Co	mmercial Grade	AP-HC80 /	AP-	AW80	
TESTING STANI	DARD	AAMA / W	AAMA / WDMA / CSA 101 / I.S.2 / A440-05 / A440-00				
FRAME DEPTH		2-5/8" Ove	erall Frame Dept	th			
TYPICAL WALL	THICKNESS	.070" Nom	ninal Frame / .09	0" Nominal	Vent		
TYPICAL MAX.	VENT SIZE	60" x 36" (72" x 48" with li	mitations - C	ons	ult Kawneer Eng	ineering)
TYPICAL MIN. V	ENT SIZE	17" x 17"					
TYPICAL CONF	IGURATIONS						
INFILL OPTIONS	S	1" Standaı	1" Standard (Other Infill Options Available Upon Request)				
STANDARD HAI	RDWARE		Steel 4-Bar Hing ndle Multi-Point				
OPTIONAL HAR	RDWARE	Access Co Pole and F Limit Stop	•		UC	S Powered Opera	ators
OTHER OPTION	S	Vertically of	Structural Mullions Vertically or Horizontally Stacked Insect Screens				
		SINGLE PR	OJECT-OUT W	INDOW			
PERFORMANCE	Air Infiltration	Water Resistance	Design Load	Thermal Transmittan AAMA 150		Condensation Resistance AAMA 1503 CAN/CSA-A440	Sound Transmittance
US Standard	.10 Cfm/ft² @ 6.24 psf	15 PSF	90 PSF	.47 "U" Val	ue	61 CRF (Frame)	36 STC
Canadian Standard	0.55 (m³/h)/m @300 Pa (A3)	720 Pa (B7)	3840 Pa (C5)	.47 "U" Valı	ue	50.2 I (Frame)	36 STC

Note: Thermal values are based upon 1" Low E, Argon filled insulating glass. STC value is based upon 1" laminated insulating glass.



PROJECT-OUT WINDOW

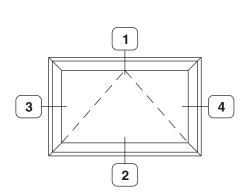
Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

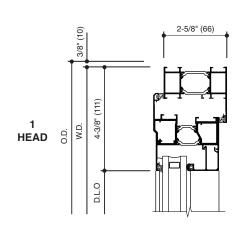
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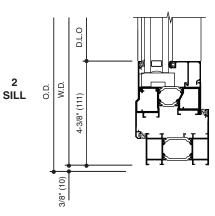
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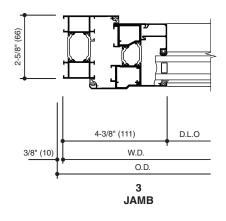
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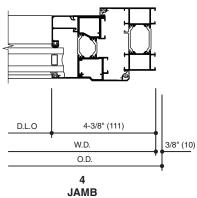


TYPICAL ELEVATION Log onto www.kawneer.com for other configurations











STAINLESS STEEL **4 BAR HINGES**



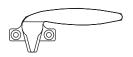
A standard hinge for ventilators providing approximately 45° to 60° openings depending on size. An optional limit stop is available to restrict hinge travel and limit vent opening.

STANDARD MULTI-POINT LOCKING



Single handle multi-point locking is standard providing any number of concealed EURO-Groove mounted locking points around the ventilator perimeter. Stylish handles are available in black, white and silver painted finishes as well as chrome, satin and polished brass.

CAM HANDLE



Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

CAM HANDLE WITH POLE RING



Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach. These handles are operated with a sash pole.

POLE RING



Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE



A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip.

Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.

ACCESS CONTROL LOCK

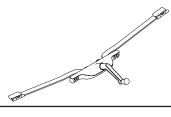
FOR SASH POLE



In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations.

Lock is operated with a manganese bronze removable handle.

PIVOT-SHOE ROTO-OPERATOR



Optional pivot shoe roto operator is located on the center line of the bottom horizontal frame.

Standard finish shall be brushed copper nickel to match US-25-D.

MOTORIZED ACTUATORS



Chain operated motorized actuator. Suitable for bottom and top hinged windows. Available in white, black or gray finish.



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design and use of glazed idely. Kawneer does not control

governing the

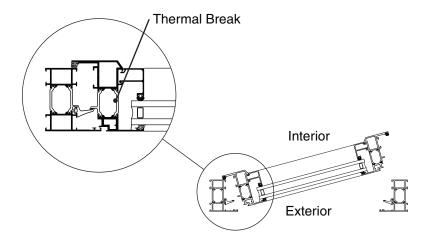
ws and building and safety co rance, window, and curtain w selection of product configui I assumes no responsibility th

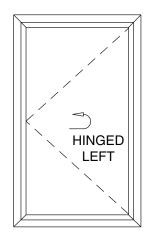
Laws a entrange the self and as

INSWING CASEMENT WINDOW

Standard Features

- Heavy Commercial Grade Window
- Tested to US and Canadian Standards
- IsoWeb™ Polyamide Thermal Break
- Accentuated Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Unique Mechanically Clipped or Staked Corner Joinery
- Factory Silicone Glazed or Field Dry Glazed
- Integral Air Seal
- Adjustable EURO-Groove Mounted Hardware
- Single Handle Multi-Point Locking
- Multiple Locking Handle Styles and Finishes
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options
- Two Year Manufacturer's Warranty
- Compatible with Storefront and Curtain Wall Systems





Inswing Casement Window

For specific product applications, Consult your Kawneer representative.



INSWING CASEMENT WINDOW	EC 97911-056

CLASS and GR	ADE	Heavy Co	ommercial Grade	C-HC90 / C-AW	/90)	
OPTIONAL CLA	Heavy Co	ommercial Grade	C-HC80 / C-AW	/80			
TESTING STAN	DARD	AAMA / V	VDMA / CSA 101	I / I.S.2 / A440-0	5 / A440-00		
FRAME DEPTH		2-5/8" Ov	rerall Frame Dep	th			
TYPICAL WALL	THICKNESS	.070" Noi	minal Frame / .09	90" Nominal Vent			
TYPICAL MAX.	WINDOW SIZE	36" x 60"	(48" x 72" with li	mitations - Cons	ult Kawneer Eng	ineering)	
TYPICAL MIN. W	VINDOW SIZE	17" x 17"					
TYPICAL CONFIGURATIONS							
INFILL OPTIONS	1" Standa	ard (Other Infill O	ptions Available	Upon Request)			
STANDARD HAI		Steel 4-Bar Hing andle Multi-Point					
OPTIONAL HARDWARE Cast White Bronze Cam Handles Access Control Locks Pole and Pole Ring Limit Stop Butt Hinges with Friction Adjusters							
OTHER OPTION	IS	Vertically	Structural Mullions Vertically or Horizontally Stacked Insect Screens				
SINGLE CASEMENT INSWING WINDOW							
PERFORMANCE	Air Infiltration	Water Resistance	Design Load	Thermal Transmittance AAMA 1503	Condensation Resistance AAMA 1503 CAN/CSA-A440	Sound Transmittance	
US Standard	.10 Cfm/ft² @ 6.24 psf	15 PSF	90 PSF	.43 "U" Value	64 CRF (Frame)	36 STC	
Canadian Standard	0.5 (m³/h)/m @300 Pa (A3)	720 Pa (B7)	3840 Pa (C5)	.43 "U" Value	50.2 I (Frame)	36 STC	

Note: Thermal values are based upon 1" Low E, Argon filled insulating glass.

STC value is based upon 1" laminated insulating glass.



3/8" (10)

1 HEAD

2 SILL

O.D.

4-1/8" (105)

D.L.0

D.L.O.

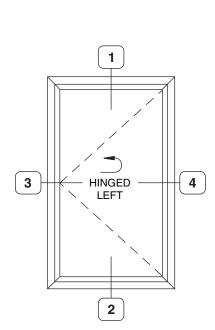
4-1/8" (105)

W.D. O.D.

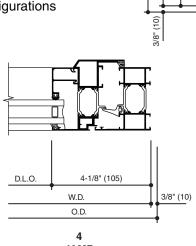
2-5/8" (66)

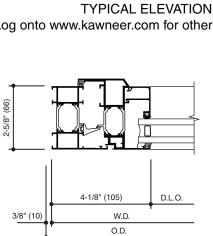
SCALE: 3" = 1'-0"

(Nominal Dimensions Shown)



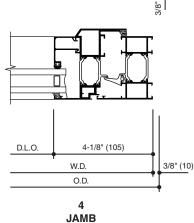
Log onto www.kawneer.com for other configurations





3

JAMB





STAINLESS STEEL 4 BAR HINGES



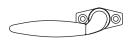
A standard hinge for ventilators providing up to 45° of open. An optional limit stop is available to restrict hinge travel and limit vent opening.

STANDARD MULTI-POINT LOCKING



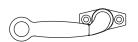
Single handle multi-point locking is standard providing any number of concealed EURO-Groove mounted locking points around the ventilator perimeter. Stylish handles are available in black, white and silver painted finishes as well as chrome, satin and polished brass.

CAM HANDLE



Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

CAM HANDLE WITH POLE RING



Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach.

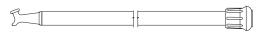
These handles are operated with a sash pole.

POLE RING



Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE



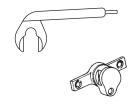
A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip.

Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.

HANGER FOR SASH POLE



ACCESS CONTROL

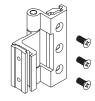


In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations.

Lock is operated with a manganese bronze removable handle.

BUTT HINGE

LOCK



An optional hinge available in anodized finishes or painted to match window. Must be used with Friction Adjusters.

KAWNEER
AN ALCOA COMPANY

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

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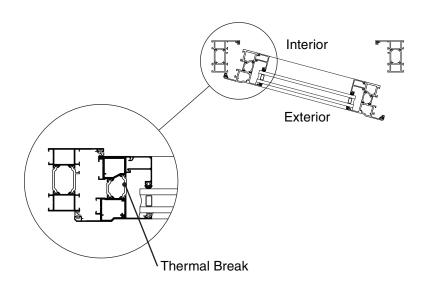
safety codes governing the design and use of glazed curtain wall products vary widely. Kawneer does not control t configurations, operating hardware, or glazing materials, nsibility therefor.

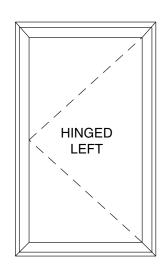
Laws and building and safety co entrance, window, and curtain w the selection of product configur and assumes no responsibility the

ADME040 kawneer.com

Standard Features

- Heavy Commercial Grade Window
- Tested to US and Canadian Standards
- IsoWeb™ Polyamide Thermal Break
- Accentuated Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Unique Mechanically Clipped or Staked Corner Joinery
- · Factory Silicone Glazed or Field Dry Glazed
- Adjustable EURO-Groove Mounted Hardware
- Single Handle Multi-Point Locking
- Multiple Locking Handle Styles and Finishes
- · Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options
- Two Year Manufacturer's Warranty
- Compatible with Storefront and Curtain Wall Systems





Outswing Casement Window

For specific product applications, Consult your Kawneer representative.



	·
OUTSWING CASEMENT WINDOW	EC 97911-056

CLASS and GRA	ADE	Heavy Co	Heavy Commercial Grade C-HC90 / C-AW90				
OPTIONAL CLA	Heavy Co	ommercial Grade	: C-HC70 / C-AW	170			
TESTING STANI	DARD	AAMA / V	VDMA / CSA 101	I / I.S.2 / A440-0	5 / A440-00		
FRAME DEPTH		2-5/8" Ov	erall Frame Dep	th			
TYPICAL WALL	THICKNESS	.070" Nor	ninal Frame / .09	00" Nominal Vent	İ		
TYPICAL MAX.	WINDOW SIZE	36" x 60"	(48" x 72" with li	mitations - (Con	sult Kawneer En	gineering)	
TYPICAL MIN. W	INDOW SIZE	17" x 17"					
TYPICAL CONF							
INFILL OPTIONS	1" Standa	1" Standard (Other Infill Options Available Upon Request)					
STANDARD HAR		Stainless Steel 4-Bar Hinges Single Handle Multi-Point Locking					
OPTIONAL HAR		es	Handles				
OTHER OPTION	IS	Vertically	Structural Mullions Vertically or Horizontally Stacked Insect Screens				
	9	INGLE CASE	MENT OUTSWIN	IG WINDOW			
PERFORMANCE	Air Infiltration	Water Resistance	Design Load	Thermal Transmittance AAMA 1503	Condensation Resistance AAMA 1503 CAN/CSA-A440	Sound Transmittance	
US Standard	.10 Cfm/ft² @ 6.24 psf	15 PSF	90 PSF	.47 "U" Value	61 CRF (Frame)	36 STC	
Canadian Standard	0.55 (m³/h)/m @300 Pa (A3)	720 Pa (B7)	3360 Pa (C5)	.47 "U" Value	53.2 I (Frame)	36 STC	

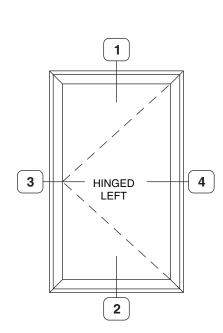
Note: Thermal values are based upon 1" Low E, Argon filled insulating glass. STC value is based upon 1" laminated insulating glass.



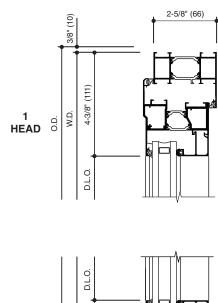
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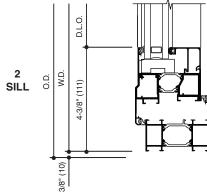
SCALE: 3" = 1'-0"

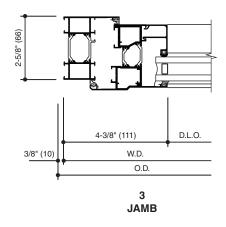
(Nominal Dimensions Shown)

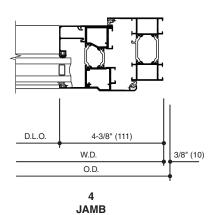


TYPICAL ELEVATION
Log onto www.kawneer.com for other configurations









STAINLESS STEEL 4 BAR HINGES



A standard hinge for ventilators providing up to 45° of open. An optional limit stop is available to restrict hinge travel and limit vent opening.

STANDARD MULTI-POINT LOCKING



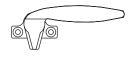
Single handle multi-point locking is standard providing any number of concealed EURO-Groove mounted locking points around the ventilator perimeter. Stylish handles are available in black, white and silver painted finishes as well as chrome, satin and polished brass.

MULTI-POINT LOCK



Optional single locking handle for concealed multi-point locks located on the vertical frame. Standard finish shall be US-25-D clear white bronze.

CAM HANDLE



Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

CAM HANDLE WITH POLE RING



Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach.

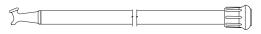
These handles are operated with a sash pole.

POLE RING



Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE



HANGER FOR SASH POLE



A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip.

Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.



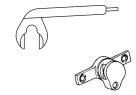
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safety codes governing the design and use of glazed curtain wall products vary widely. Kawneer does not control t configurations, operating hardware, or glazing materials, nsibility therefor.

OUTSWING CASEMENT WINDOW

ACCESS CONTROL LOCK



In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations.

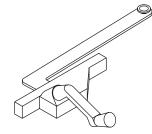
Lock is operated with a manganese bronze removable handle.

BUTT HINGE



An optional hinge available in anodized finishes or painted to match window. Must be used with Friction Adjusters.

ROTO-OPERATOR



Roto operators are used with butt hinges only and located at the bottom horizontal frame. Standard finish shall be brushed copper nickel to match US-25-D.

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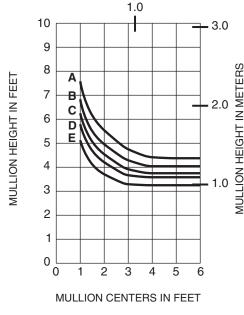
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EC 97911-056 MULLIONS

WIND LOAD CHARTS:

THESE CHARTS ARE BASED ON A MAXIMUM DEFLECTION OF L\175 AND\OR A MAXIMUM STRESS OF 15,152 psi (104 MPa). If the design wind load is determined through the analytical procedures of ASCE/SEI 7-10 or earlier editions, the load shall be based on the nominal loads used in allowable stress design. A 4/3 increase in allowable stress has not been used to develop these curves.

MULLION CENTERS IN METERS

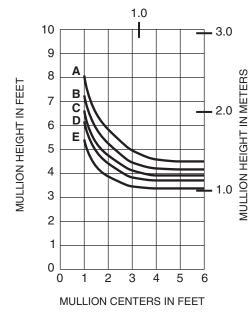


A = 40 PSF (1915) B = 50 PSF (2394) C = 60 PSF (2873) D = 70 PSF (3352) E = 90 PSF (4309)



UNITS WITHOUT HORIZONTALS

MULLION CENTERS IN METERS



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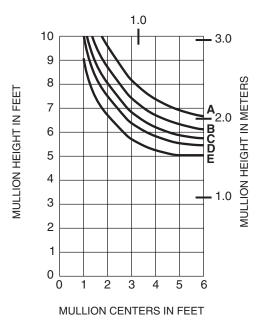
EC 97911-056

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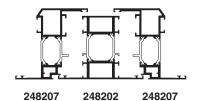
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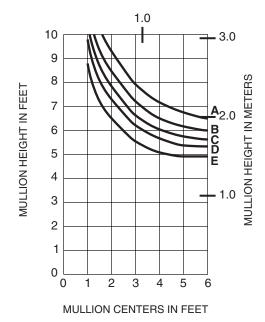


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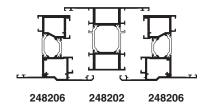


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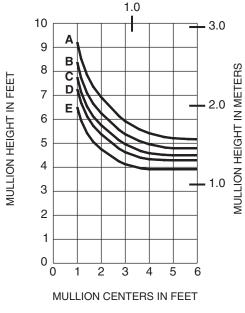
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EC 97911-056 MULLIONS

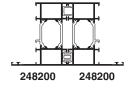
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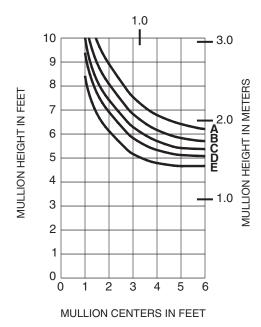


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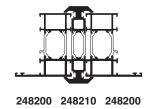


UNITS WITHOUT HORIZONTALS

MULLION CENTERS IN METERS



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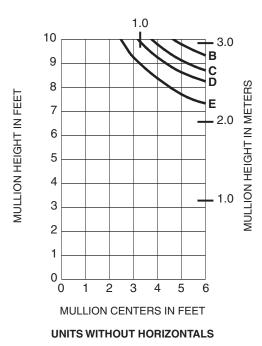
EC 97911-056

WIND LOAD CHARTS:

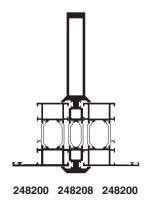
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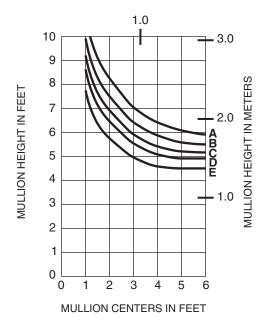
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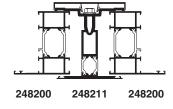


MULLION CENTERS IN METERS



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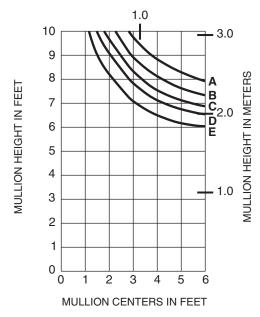
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MULLIONS EC 97911-056

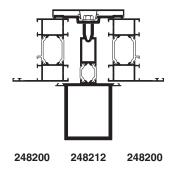
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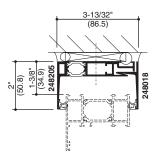


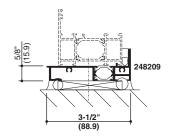
UNITS WITHOUT HORIZONTALS

RECEPTORS AND SUB SILLS

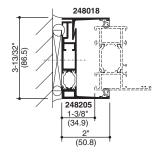
EC 97911-056

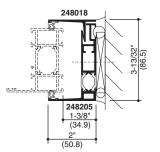
SCALE: 3" = 1'-0"





TYPICAL RECEPTOR SYSTEM





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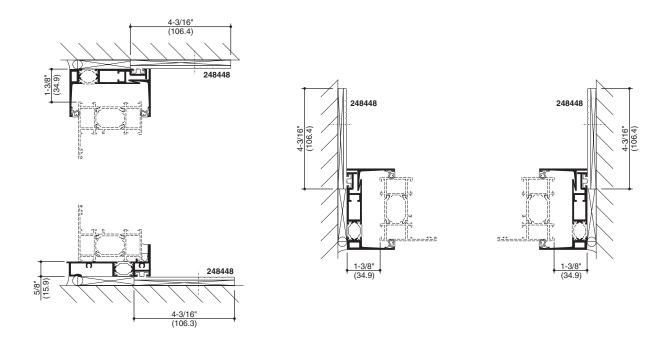
EC 97911-056

RECEPTORS AND SUB SILLS, ANCHORING

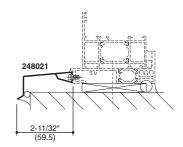
SCALE: 3" = 1'-0"

(Nominal Dimensions Shown)

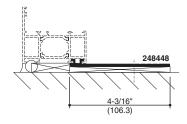
RECEPTOR SYSTEM WITH HEAVY DUTY SLIP-ON ANCHOR



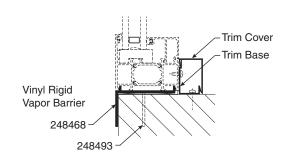
ANCHORS



TYPICAL SILL EXTENSION



HEAVY DUTY SLIP-ON ANCHOR



Note: Refer to the "Window Panning and Trims" section for more typical trim details.



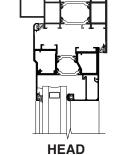
SCALE: 3" = 1'-0"

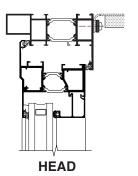
VAPOR BARRIER



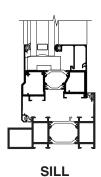
TOP HAT EXTENSION
AND
VAPOR BARRIER

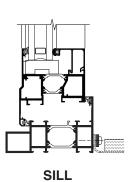




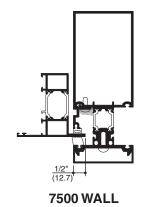


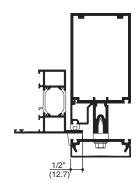






CURTAIN WALL ADAPTERS



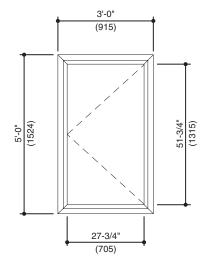


1600 WALL

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EC 97911-056 THERMAL CHARTS

Generic Project Specific U-factor Example Calculation (Percent of Glass will vary on specific products depending on sitelines)



Example Glass U-Factor = 0.42 Btu/hr • ft² • °F

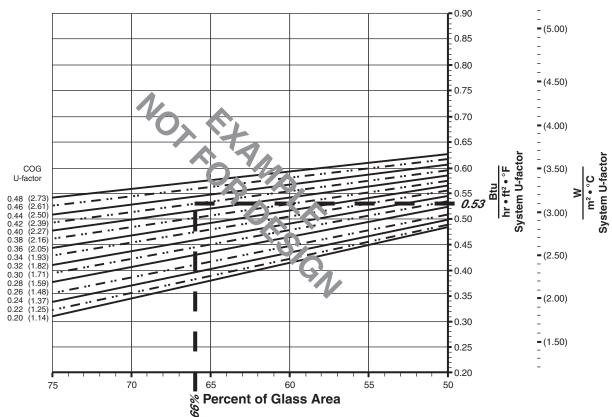
Total Daylight Opening = 27-3/4" • 51-3/4" = 9.97ft²

Total Projected Area = $3'-0" \bullet 5'-0" = 15 \text{ ft}^2$

Percent of Glass = (Total Daylight Opening ÷ Total Projected Area)100

 $= (9.97 \div 15)100 = 66\%$

System U-factor vs Percent of Glass Area



Based on 66% glass and center of glass (COG) U-factor of 0.42 System U-factor is equal to 0.53 Btu/hr • ft² • °F



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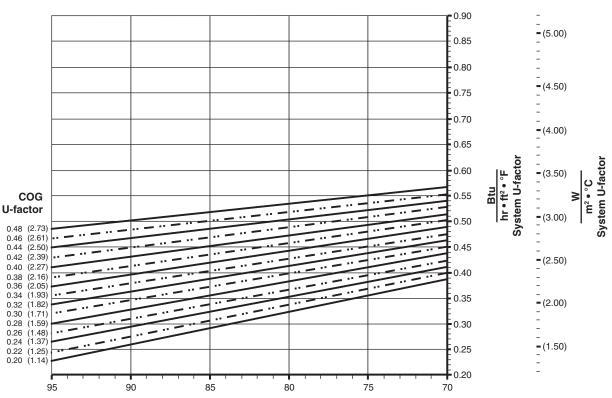
THERMAL CHARTS

AA™ 900 FIXED WINDOW

Note:

Values in parentheses are metric. COG = Center of Glass. Charts are generated per AMMA 507

System U-factor vs Percent of Glass Area



Percent of Glass Area = Vision Area/Total Area
Daylight Opening / Projected Area

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values and are obtained from your glass supplier.



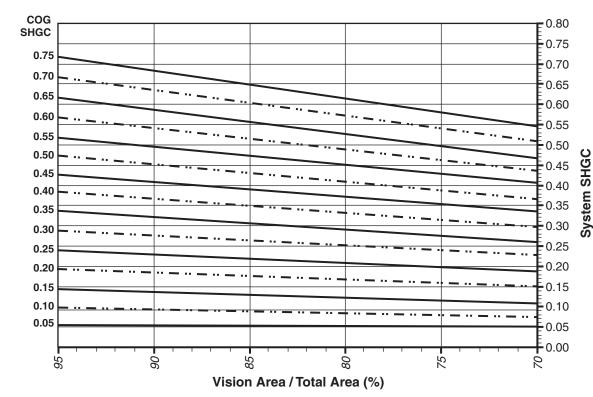
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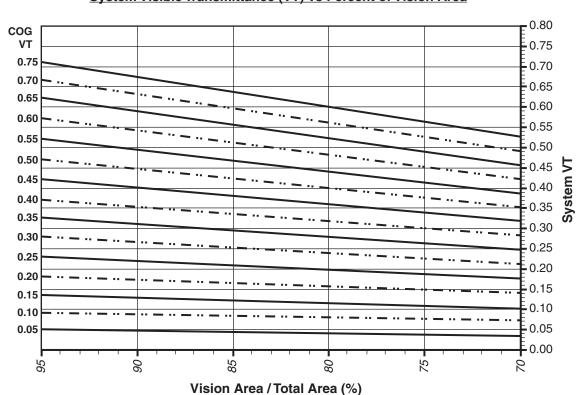
EC 97911-056 THERMAL CHARTS

AA™ 900 FIXED WINDOW

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area





AA™ 900 FIXED WINDOW

Thermal Transmittance¹ (BTU/hr • ft ² • °F)

Glass U-Factor ³	Overall U-Factor 4
0.48	0.52
0.46	0.51
0.44	0.49
0.42	0.48
0.40	0.46
0.38	0.45
0.36	0.43
0.34	0.42
0.32	0.40
0.30	0.38
0.28	0.37
0.26	0.35
0.24	0.34
0.22	0.32
0.20	0.31

SHGC Matrix ²

STIGO WALLIX					
Glass SHGC ³	Overall Glass U-Factor 4				
0.75	0.63				
0.70	0.59				
0.65	0.55				
0.60	0.51				
0.55	0.47				
0.50	0.42				
0.45	0.38				
0.40	0.34				
0.35	0.30				
0.30	0.26				
0.25	0.22				
0.20	0.17				
0.15	0.13				
0.10	0.09				
0.05	0.05				

Visible Transmittance 2

Glass VT ³	Overall VT 4
0.75	0.62
0.70	0.58
0.65	0.54
0.60	0.50
0.55	0.46
0.50	0.42
0.45	0.37
0.40	0.33
0.35	0.29
0.30	0.25
0.25	0.21
0.20	0.17
0.15	0.12
0.10	0.08
0.05	0.04

 $\textbf{NOTE:} \ \ \text{For glass values that are not listed, linear interpolation is permitted.}$

- 1. U-Factors are determined in accordance with NFRC 100.
- 2. SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 1200mm wide by 1500mm high (47-1/4" by 59-1/16").



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EC 97911-056

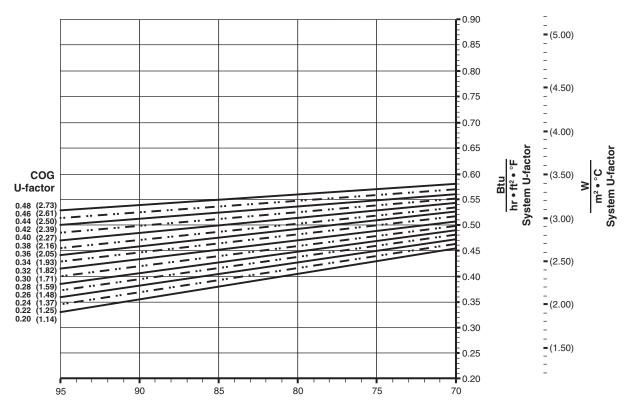
THERMAL CHARTS

AA™ 900 CASEMENT/PROJECT-IN WINDOW

Note:

Values in parentheses are metric. COG = Center of Glass. Charts are generated per AMMA 507

System U-factor vs Percent of Glass Area



Percent of Glass Area = Vision Area/Total Area **Daylight Opening / Projected Area**

Notes for System U-factor, SHGC and VT charts:

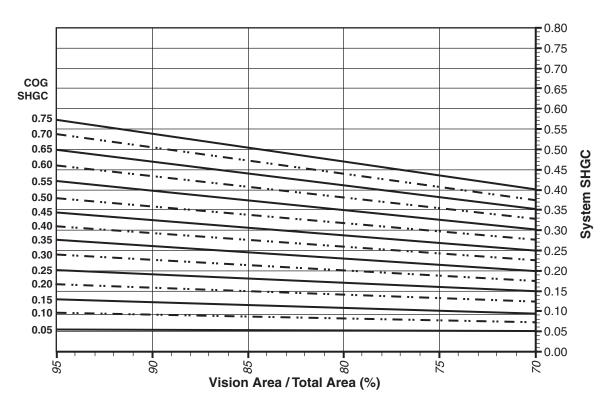
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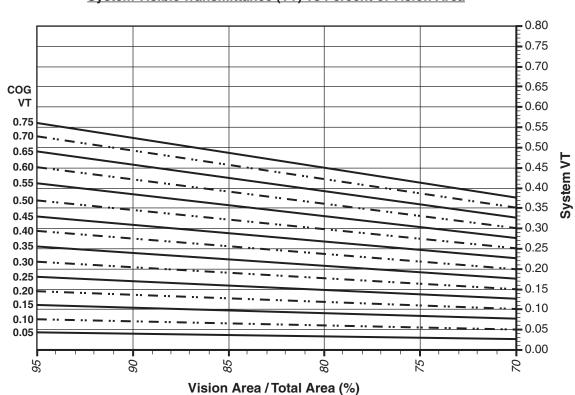
THERMAL CHARTS EC 97911-056

AA™ 900 CASEMENT/PROJECT-IN WINDOW

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area





Laws and building and safety codes governing the design and use of glazed entranne, window, and cutraln wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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EC 97911-056

THERMAL PERFORMANCE MATRIX (NFRC SIZE)

AA™ 900 CASEMENT/PROJECT-IN WINDOW

Thermal Transmittance¹ (BTU/hr • ft ² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.57
0.46	0.56
0.44	0.55
0.42	0.54
0.40	0.53
0.38	0.52
0.36	0.51
0.34	0.50
0.32	0.49
0.30	0.48
0.28	0.47
0.26	0.46
0.24	0.45
0.22	0.44
0.20	0.43

SHGC Matrix ²

Glass SHGC ³	Overall Glass U-Factor ⁴
0.75	0.43
0.70	0.41
0.65	0.38
0.60	0.35
0.55	0.33
0.50	0.30
0.45	0.27
0.40	0.24
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.11
0.10	0.08
0.05	0.05

Visible Transmittance ²

Glass VT ³	Overall VT 4
0.75	0.41
0.70	0.38
0.65	0.36
0.60	0.33
0.55	0.30
0.50	0.27
0.45	0.25
0.40	0.22
0.35	0.19
0.30	0.16
0.25	0.14
0.20	0.11
0.15	0.08
0.10	0.05
0.05	0.03

NOTE: For glass values that are not listed, linear interpolation is permitted.

- 1. U-Factors are determined in accordance with NFRC 100.
- 2. SHGC and VT values are determined in accordance with NFRC 200.
- 3. Glass properties are based on center of glass values and are obtained from your glass supplier.
- 4. Overall U-Factor, SHGC, and VT Matricies are based on the standard NFRC specimen size of 1200mm wide by 1500mm high (47-1/4" by 59-1/16").



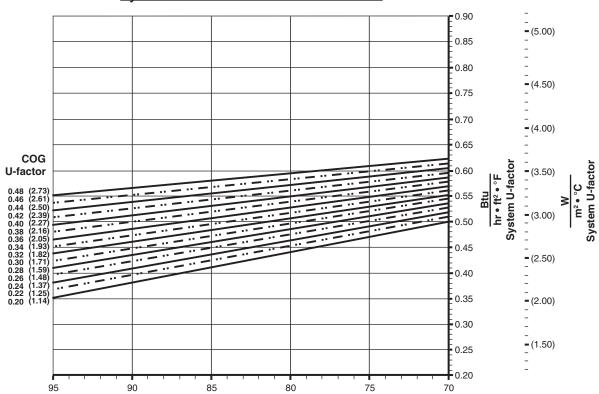
Laws and building and safety codes governing the design and use of glazed entrance, window, and cutain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

AA™ 900 CASEMENT/PROJECT-OUT WINDOW

Note:

Values in parentheses are metric. COG = Center of Glass. Charts are generated per AMMA 507

System U-factor vs Percent of Glass Area



Percent of Glass Area = Vision Area/Total Area **Daylight Opening / Projected Area**

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted. Glass properties are based on center of glass values and are obtained from your glass supplier.



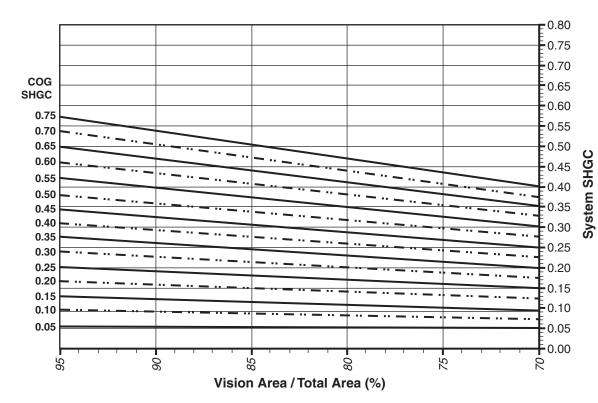
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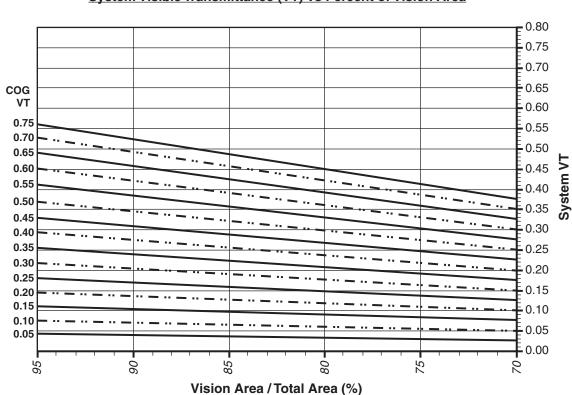
EC 97911-056 THERMAL CHARTS

AA™ 900 CASEMENT/PROJECT-OUT WINDOW

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area





kawneer.com ADME040

EC 97911-056

THERMAL PERFORMANCE MATRIX (NFRC SIZE)

AA™ 900 CASEMENT/PROJECT-OUT WINDOW

Thermal Transmittance¹ (BTU/hr • ft ² • °F)

Glass U-Factor ³	Overall U-Factor 4
0.48	0.61
0.46	0.60
0.44	0.59
0.42	0.59
0.40	0.58
0.38	0.57
0.36	0.56
0.34	0.55
0.32	0.54
0.30	0.53
0.28	0.52
0.26	0.51
0.24	0.50
0.22	0.49
0.20	0.48

SHGC Matrix ²

STIGO WALLIX	
Glass SHGC ³	Overall Glass U-Factor 4
0.75	0.42
0.70	0.39
0.65	0.37
0.60	0.34
0.55	0.32
0.50	0.29
0.45	0.26
0.40	0.24
0.35	0.21
0.30	0.18
0.25	0.16
0.20	0.13
0.15	0.10
0.10	0.08
0.05	0.05

Visible Transmittance ²

7101010 11411011111441100	
Glass VT ³	Overall VT 4
0.75	0.40
0.70	0.37
0.65	0.34
0.60	0.32
0.55	0.29
0.50	0.26
0.45	0.24
0.40	0.21
0.35	0.19
0.30	0.16
0.25	0.13
0.20	0.11
0.15	0.08
0.10	0.05
0.05	0.03

 $\textbf{NOTE:} \ \ \text{For glass values that are not listed, linear interpolation is permitted.}$

- 1. U-Factors are determined in accordance with NFRC 100.
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